

MOLD FINISH CROSS REFERENCE

Type of Finishes	Current SPI Finish Numbers		Roughness Comparison R.A.
Diamond	#3 Diamond Buff	A1	0-1
	#6 Diamond Buff	A2	1-2
	#15 Diamond Buff	A3	2-3
Paper	600 Grit	B1	2-3
	400 Grit	B2	4-5
	320 Grit	B3	9-10
Stone	600 Stone	C1	10-12
	400 Stone	C2	25-28
	320 Stone	C3	38-42
Dry Blasted	#11 Gas Bead	D1	10-12
	240 Aluminum Oxide Blast	D2	26-32
	#24 Aluminum Oxide Blast	D3	190-230

For Reference Only

Prepared by J.T.